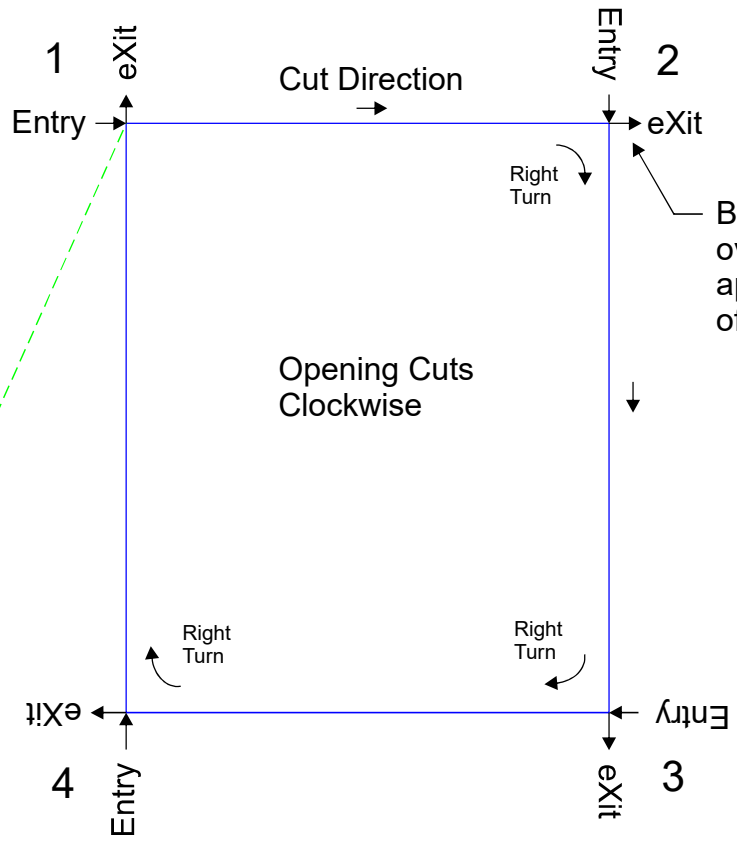
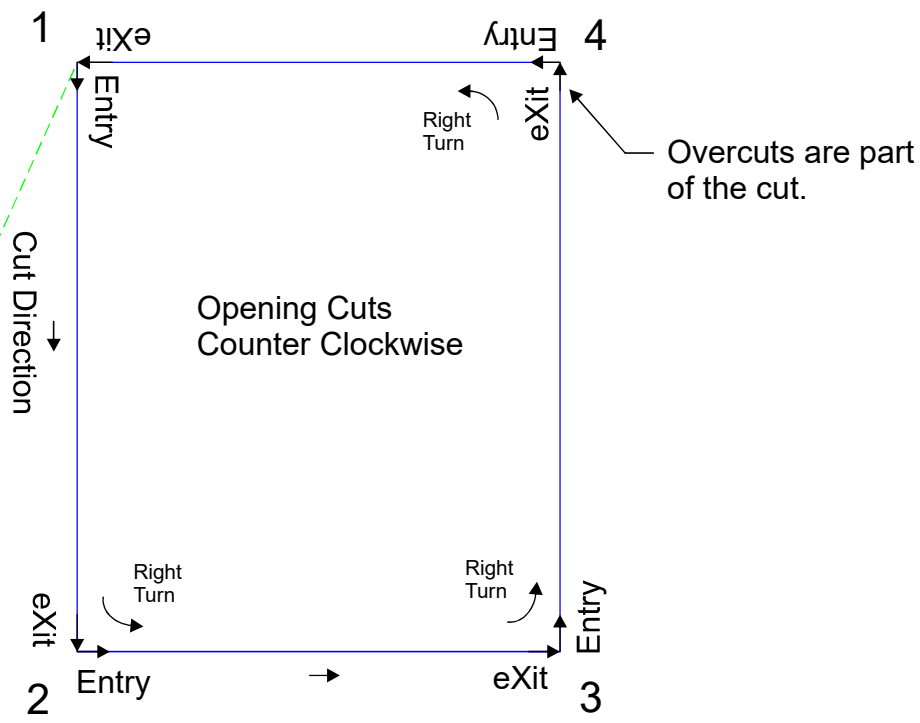
Right Turn Overcut Settings:
Foward (Exit): 0.15
Reverse (Entry): 0.09
Head Pressure: 40psi
Flow Control Valve: Closed then open 1-1/2 turns
Misc Blade Reaction Time Dowwn: 350



Opening Size is calibrated using the
Tool Offset Calculator in the CUT program.
Set opening size BEFORE adjusting overcuts!!!!

- Openings Only
- Cut from the Back
- Regular Bevel

Right Turn Overcut Settings:
Foward (Exit): 0.15
Reverse (Entry): 0.09
Head Pressure: 40psi
Flow Control Valve: Closed then open 1-1/2 turns



Opening Size is calibrated using
Set Board Thickness in the CUT program.
- increase board thickness to increase opening size.
- decrease board thickness to reduce opening size.
Set opening size BEFORE adjusting overcuts!!!!

- Openings Only
- Cut from the Back
- Reverse Bevel